HORA RECORDS, CENTER



November 13, 1990

Mr. Richard Barlow, Chief Bureau of Waste Management Department of Environmental Protection 165 Capitol Avenue Hartford, Connecticut 06106

Ms. Stephanie Goodwin
U.S. EPA - Region 1
TC Permit Applications - HRR-CAN3
J. F. K. Federal Building
Boston, Massachusetts 02203-2211

Ref: RCRA Part A Application for Pratt & Whitney East Hartford CTD990672081

Dear Ms. Goodwin,

Enclosed is a revised Resource Conservation and Recovery Act (RCRA) Part A permit application for Pratt & Whitney (P&W), East Hartford, Connecticut EPA identification number CTD990672081. P&W originally submitted a RCRA Part A permit application for its East Hartford Facility on November 18, 1980. Since then three revisions have been made dated November 19, 1981, November 30, 1983, and December 4, 1985. This submittal revises the Part A application dated December 4, 1985.

Changes to Section XIV - Description of Hazardous Waste in the RCRA Part A Application include the addition of D001 and F006 wastes, U wastes listed in 40 CFR 261.33, Toxicity Characteristic D wastes and additional tank storage capacity. The D001 waste was added because it was inadvertently left out of our last Part A Revision. However, it was contained in our original Part A application. The remaining additional D wastes have been identified under the Toxicity Characteristic. F006 wastes are being added to this permit because they are being received from the P&W Rocky Hill Facility, for dewatering, and from the P&W Colt Street Facility for storage. Additional U wastes were added because they could be contained in off specification products or in spill residues. These changes are allowed under 40 CFR 270.72 (a)(1) and (b)(3).

Changes to Section XII - Process Codes and Design Capacities in the RCRA Part A Application include an additional 44,000 gallons of tank storage capacity. This is required for newly identified hazardous waste oils due to the Toxicity Characteristic. P&W has been managing waste oils in three existing underground tanks. Each tank has a capacity of 10,000 gallons. These tanks have been used for less than 90 day storage of waste oils generated on site. With

the passage of the new Toxicity Characteristic some of the waste oil that P&W receives in tankers is now a hazardous waste. Up to two 5,000 gallon waste oil tankers can be stored on receiving truck pads until the contents are transferred to treatment or storage tanks. P&W also has an above ground 4,000 gallon tank, which receives dilute oily wastewater that will exhibit the new Toxicity Characteristic for some loads. P&W also receives hazardous waste oils in barrels from off site, which we intend to manage in these tanks. This revision will provide interim status for the three existing, less than 90 day underground storage tanks, one above ground tank, and the truck pad. P&W will then be able to manage both on site and off site Toxicity Characteristic wastes in these tanks, as well as other hazardous waste oil. These changes are allowed under 40 CFR 270.72 (a) (1) and (b) (3).

If you have any questions or comments during your review please call Joseph Parrette at (203) 565-0972.

Very truly yours,

R. D. Rosenberg, Manager

Environmental Protection & Facilities Construction

ehparta

cc: John Podgurski, USEPA

George Dews - CTDEP

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NOTE: THREE SPACES ARE PROVIDED FOR ENTERING PROCESS RODES. IF MORE ARE RESPECT.

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- 3. Enter in the space provided on page 7, from XV-1, highlight number and the estilliable endets.

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- 3. Saligit one of the EPA Hazirdogs Waste Numbers and eater it in column A. On the same line complete columns it will be a setting the total animal quantity of the party and describing all the processes to be used to treat, all animals of the wasts.
- 2. In column A of the next line enter the effor EPA Recordure Weste Number that can be used to describe the west). Secolumn Q(2) on that line enter "ineligies step globe" and make no other entires on that line.
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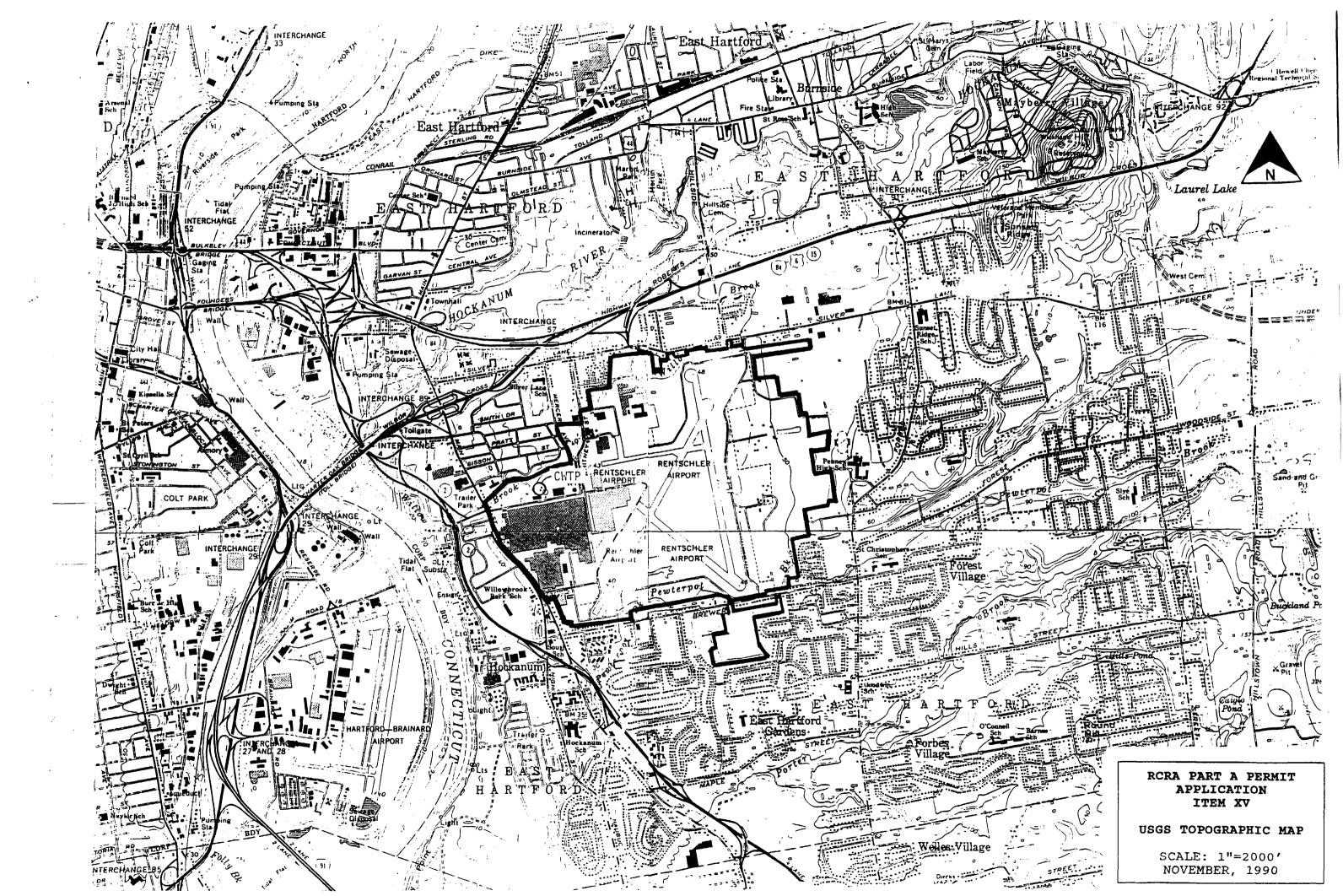
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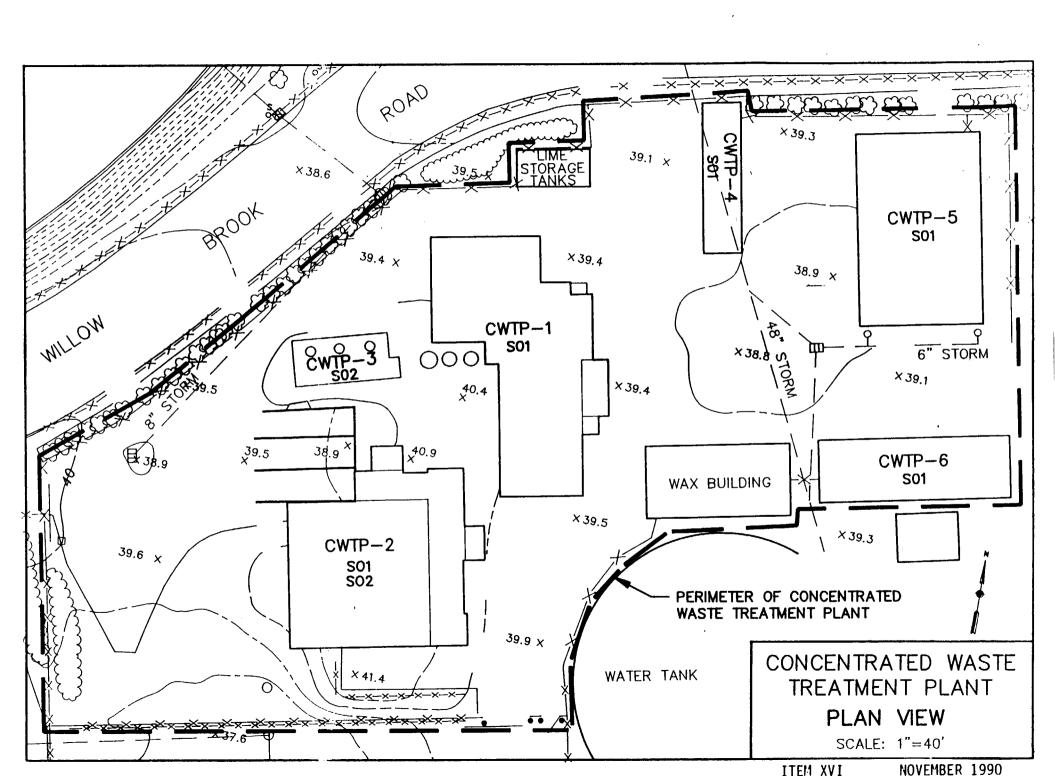
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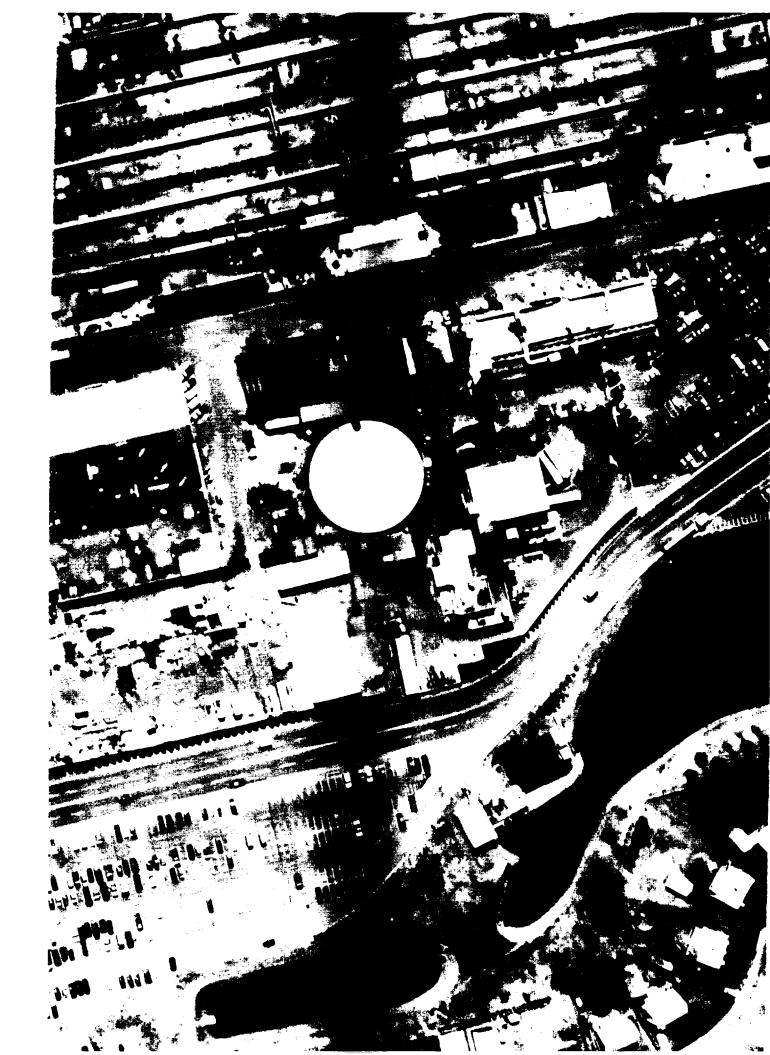
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PERMIT TO OPERATE EP-12 NEW 6-72



STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION



file for renewel 120	tays before expiration d	STACK	C NO. 053 0009 5	7	053-0017
EQUIPMENT CLASSIFE FUEL BURMING CONDITIONS	CATION INCINERATOR	X PROCESS MFG.	AIR POLLUTION	10/8/77	EXPIRATION DATE
rith the info the condition	rmation and s is of the perm	pecifications it letter, and	hall be operate of the permit a I with all appli itions for the A	pplication, cable secti	with ons
		9% sulfuric a 8 oz./gal. so	ncid by volume odium dichromate		
LOCATION OF EQUI	PMENT (No. & Street, To	wn, Zip)	tney Aircraft G	roup	
407 Main St	East Hartf	ord 06108	T COMMISSIONER OR HIS R	F POR FUTATIVE	
TINO		. E. Wegner	1000	Lemes	,
Permit is invalid unit	ss si) ned by Applicant, s	ch signature constitution of Xecutive Vice	President	isted above.	

APPLICANT

PERMIT TO OPERATE



STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION



File for renewal 120 days	before expiration data	_	STACK NO.: 01 PERMIT NO. 053-00						
EQUIPMENT CLASSIFICATION		PROCESS	AIR POLLUTION	DATE ISSUED	EXPIRATION DATE				
BURNING CONDITIONS	INCINERATOR	MFG.	CONTROL	3/19/79	2/15/84				
This natural gas-fired inlet air heater, associated with Test Stand X203 shall be operated in accordance with the specifications listed in the permit application, with the terms of the permit letter and with all applicable sections of the Connecticut Administrative Regulations for the Abatement of Air Pollution.									
MAXIMUM FIRING		ral Gas 00 cubic feet	per hour						
FIRM NAME									
United Technolo			Whitney Aircra	ft					
Pent Road, Eas		06108/) n Á. Titcomb	COMMISSIONER OR HIS R	EPRESENTATIVE					
Permit is invalid unless significant to Executive Commercial	red by Applicant, such ice Preside Products Di	h signature constituting nt Vision A	agreement to the conditions I	isted above.					

PERMIT TO OPERATE



STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION



File for renewal 120 days before expiration date.	STACK	NO.:	53-009-	94	53-019				
EQUIPMENT CLASSIFICATION		 		DATE ISSUED	EXPIRATION DATE				
BURNING INCINERATOR	PROCESS MFG.		POLLUTION	12/21/80	2/15/84				
This duct burner segment rig (Test Stand X-127) shall be operated in accordance with the specifications listed in the permit application,									
with the terms of the permit	t letter, and	with:	all appl	icable section	ons of				
the Connecticut "Administrat	tive Regulati	ons for	the Ab	atement of A	ir				
Pollution."									
MAXIMUM FUEL RATE: 380 gph jet fuel STACK HEIGHT: 33 ft OPERATING TIME: No more than 8 hours/day and 200 hrs/year									
Pratt & Whitney Aircraft (Group - Unite	d Techi	nologies	Corp.					
Pen Road, East Hartford	Zip)								
G.	A. Titcomb	COMMISSION	HER OR HIS R	Pac					
Permit is invalid unless signed by Applicant, such a EXECUTIVE VICE President,	ignoture constituting og Connercial Pr	resment to t	he conditions I	isted above.					

DEFARTMENT OF ENVIRONMENTAL PROTECTION

EPAC 11 REV, 10 82	[, [
PERMIT TO CONSTRUCT	X OPERATE X RE	NEWAL	OTHER			
	STATE OF CONDEPARTMENT OF ENVIRON		TECTION			
File for renewal 120 days before expir	ation date	10WN NO 053	PREMISE NO	PERMIT N		STACE NO
EGUIPMENT CLASSIFICATION			DATE ISSUED)	EXPIRATIO	N DATE
FUEL BURNING INCINERATOR	PROCESS MFG		2/23,	/83	2/	1/88
The following shall be constructed/ope letter, and with all applicable sections EQUIPMENT DESCRIPTION (I.D.): CONDITIONS: MAXIMUM FIRING RATE: STACK HEIGHT: 60 ft OPERATING TIME: No 1		e Regulations fo	r the Abatemen			terms of the perm

UNITED TECHNOLOGIES CORP./PRATT & WHITNEY AIRCRAFT GROUP

ON OF ELDIPMENT NO & STREET, EAST HARTFORD 06108

400 MAIN STREET, EAST HARTFORD 06108

COMMISSIONER OF HIS REPRESEDUATIVE Manufacturing Division

COMMISSIONER OF HIS REPRESEDUATIVE MANUfacturing Division



STATE OF CONNECTICUT DEPARTMENT OF ENVIRONMENTAL PROTECTION



File for renewal 120 days before expiration date.	STACK 1	NO.: 53-09 -9 6		PERMIT NO. 53-022
EQUIPMENT CLASSIFICATION			DATE ISSUED	EXPIRATION DATE
BURNING INCINERATOR	PROCESS MFG.	CONTROL	4/27/81	2/15/84
This Environmental Control shall be operated in accor permit application, with tapplicable sections of the the Abatement of Air Pollu	dance with the terms of the connection	the specification the permit let	ons listed ter, and wi	in the th all
TYPE WASTE: MAXIMUM CHARGING RATE: MAXIMUM FIRING RATE:	2,300 lb/h One primar	s plastics) nr @ 6,500 BTU/1 ry burner @ 20 g dary burners @ 2	ph #2 oil	#2 oil
FIRM NAME Pratt & Whitney Aircraft	Group - Ur	nited Technologi	es Corp.	
LOCATION OF EQUIPMENT (No. & Street, Town, 400 East Main St., East	- • •	5108		
APPLICANT'S SIGNATURE	T. E. Wegner	COMMISSIONER OR HIS R	EPRESENTATIVE	
Executive Vice Residen	lignature constituting	agreement to the conditions	listed above.	





EPAC 11 REv 10 82					
PERMIT TO CONSTRUCT OPERATE RENEV	ETICUT		THER		
File for renewal 120 days before expiration date.	10WN NO 53	PREMIS		MIT NO 0024	STACK NO
EQUIPMENT CLASSIFICATION	1		DATE ISSUED	EKPIRATI	ON DATE
FUEL BUPNING INCINERATOR PROCESS MFG			2/23/83	2/	15/84
The following shall be constructed/operated in accordance with the specific letter, and with all applicable sections of the Connecticut "Administrative Re EQUIPMENT DESCRIPTION (I.D.): ENVIRONMENTAL CONTROL PRODUCTIONS MAXIMUM CHARGING RATE: 2,300 lb/hr Type 0,1 Was MAXIMUM FIRING RATE: One primary 6 20 gph \$2 cm.	gulations f	or the A	batement of Ai	ir Pollution." RATOR	·
MINIMUM STACK HEIGHT: 40 ft above grade	,,			-	
OPERATING CONDITION: No waste to be charged un	ril sta	rt-un	phase is	complete	(dump stack
PRATI & WHITNEY AIRCRAFT GROUP OF UNITED TECHN	OLOGIES	CORP	•		
400 MAIN STREET, EAST HARTFORD					
X 1. Stephen Melvin, President [] [[A]] [[]	ment politic	13-		e.	·



STATE OF CONNECTICUT (DEPARTMENT OF ENVIRONMENTAL PROTECTION



PERMIT NO.

File for renewal 120 days before expiration date.	STACE	K NO.: 53-0010-	01	53 - 027
EQUIPMENT CLASSIFICATION RUEL SURNING INCINERATOR	PROCESS MAG.	AIR POLLUTION CONTROL	2/23/83	EXPIRATION DATE 2/15/84
Test Stand X-209 Development the specifications listed in the permit letter, and with	the permit	application, wi	th the terms	of
"Administrative Regulations				
MAXIMUM FIRING RATE: MAX. OPERATING HOURS/YEAR:		r JP-4 fuel		
FIRM MAME				
Pratt & Whitney Aircraft G	roup			
LOCATION OF EQUIPMENT (No. & Street, Town, 2	lip)	,		
Pent Road, East Hartford				
APPLICANT'S SIGNATURE T.Stephen Melvin, Preside Manufacturing Division	nt Mil	COMMISSIONER OR HIS R	Kunder	200
Permit is invalid unless signed by Applicant, such si	gnature constituting o	agreement to the conditions	listed above.	

STATE OF CONNECTICUT

PAGE 1 OF 3

DEPARTMENT OF ENVIRONMENTAL PROTECTION

		TOWN NO. PREMISE NO.	PERMIT NO. 0047	STACK NO.
EQUIPMENT CLASSIFICATION FUEL BURNING MCINERATOR X	PROCESS MFG. OTHER			(PIRATION DATE IONE UNLESS NOTED)
PERMIT TO: CONSTRUCT	X OPERATE	OTHER		
PREMISE TYPE:	X PREMISE W/ POTENTIAL EMISSIONS 2 100 TPY WITHOUT PERMIT (I.o., EPA-"MAJOR SOU	EMISSIONS > 100	TPY EMISSIONS <	
TYPE OF POLLUTANT FOR WHICH A PREMISE IS A "MAJOR SOURCE" :	X so a	□ so :		
	X ∞	∞		
	X TSP	427		
	X voc	voc		
	OTHER	OTHER		
TYPE OF MODIFICATION:	MAJOR MODIFICATION	X MINOR MODIFICATION	H EW SITT	ING
TYPE OF SOURCE:	X A1 SOURCE	ACTUAL EMISSIONS ≥ 100 TPY OR REMISE WITH CONTROLS, POTENTIAL	FOR A LEMISSIONS <u>> 100 TPY</u>)	
		MCTUAL EMISSIONS < 100 TPY, AND) FOR A PREMISE WITHOUT CONTRO POTENTIAL EMISSIONS > 100 TPY	u,	
	2) FOR A PREMISE WITH CONTROLS, MAXIMUM UNCONTROLLED EMISSIC		
		NSPS SOURCE	NESHAPS S	OURCE
OSTOM SECUPPHENT (NO. 25 SUSSEL TOWN TOWN TOWN TOWN TOWN TOWN TOWN TOWN	HARTFORD, CONN	ECTICUT 06108		
FRATT & WHITNEY, UTC				

DEPARTMENT OF ENVIRONMENTAL PROTECTION

	033	PREMISE 80.		0047	<i>'</i>	T06
EQUIPMENT CLASSIFICATION	<u> </u>	<u> </u>	DATE	ISSUED	EXPIRA (HONE	TION DATE UNLESS HOTED)
FUEL BURHING NICHERATOR NICHERATOR OTHER _				6/22/89		
THE FOLLOWING SHALL BE CONSTRUCTED/OPERATED IN ACCORDANCE WITH THE S PERMIT LETTER, AND WITH ALL APPLICABLE SECTIONS OF THE CONNECTICUT "ADM EQUIPMENT DESCRIPTION (I.D.): ELECTRIC V	INISTRATIVE REGUI	LATIONS" FOR TH				
CONDITIONS: PROCESS MATERIAL: Lucite						
PROCESS RATE: 2.31 1b/hr						
MAXIMUM OPERATING HOURS: 534 hrs/ye	ear					
CONTROL EQUIPMENT: Incinerator						
MINIMUM INCINERATOR TEMPERATURE: 1	200° F					
MINIMUM CONTROL EFFICIENCY: 99.9%						
RECORDKEEPING REQUIREMENTS:						
A daily log of operating hours must for inspection by this Department a			and	made a	vai:	lable
NOTE:						
The incinerator must be in operation is operating.	n whenev	er the	e l e	ctric w	alk ·	-in oven
						;
RECORDS INDICATING CONTINUAL COMPLIANCE WITH ALL ABOVE CONDITIONS MUST FOR THE DURATION OF THIS PERMIT.	I BE KEPT OH SITE	E AT ALL TIMES A	ND MAI	DE AVAILABLE UP	ON DEF	ARTMENTAL REQUEST
PRATT & WHITNEY, UTC						
400 MAIN STREET, EAST HARTFORD, C	ONNECTIO	0610	8	a a		
APPLICANT'S SIGNATURE SULLEMENTS	сомия	OHER HIS R		HTATIVE	~	~
DECLUT IN MALALIN LINE FOR CLOSED BY ARREST AND LOCAL						

AIR COMPLIANCE - PERMITS



OPERATING MODE ID: Electric Walk-in

		Qven		TOWN NO.	PREMISE NO.	PERMIT NO.	STACK NO.
				053	09	0047	106
CRITERIA PO	LLUTANTS	LB/HOUR	ASC* (ug/m³)	-			ТРҮ
TSP							
sox	, expressed as SO2						
NO _X	, expressed as NO2						
НС		0.0043					0.0011
∞							
Pb							
NON-CRITE	RIA POLLUTANTS						
H ₂ SO ₄	·						
Methyl met	hacrylate	0.0043	574.5				0.0011
COMMENTS: ±	Allowable Stack Conce	ntration					
-							
_							
RATT & WHITN	EY, UTC						
OCATION OF EQUIPM 100 MAIN STRE	ENT (No. & Street, Town, Zip) ET, EAST HARTFORD, CO	NNECTICUT 06108	COMMISSIONS OF	A	OUT THE		
APPLICANT'S SIGNAT	John Hilliteland		COMMISSIONS	HISTEPRES	ENTIVE CONTRACTOR		

PERMIT IS INVALID UNLESS SIGNED BY APPLICANT, SUCH SIGNATURE CONSTITUTING AGREEMENT TO THE CONDITIONS LISTED ABOVE.

AIR COMPLIANCE - PERMITS